

Application of Parameter-Dependent Robust Control Synthesis to Turbofan Engines

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Recent results in multivariable robust control synthesis for linear parameter-varying (LPV) systems are applied to the control of a turbofan engine over a wide range of power codes. Seven linear, time-invariant models are used in the control design. The resulting LPV controller consists of seven linear controllers, gain scheduled via linear interpolation. This gain-scheduled controller is obtained directly as part of the described design process, as opposed to conventional processes, where the gain schedules are developed after the fact to connect point designs. A model matching approach is employed such that the resulting closed loop resembles a decoupled set of second-order systems with specified rise times and overshoots. The performance of linear \mathcal{H}_∞ point designs are compared with the LPV controller at fixed operating points. A nonlinear simulation is performed with the turbofan engine and LPV controller schedules as a function of the power code. The LPV controller exhibits excellent tracking of reference commands as the power code varies in time.

I. Introduction

TODAY'S turbofan engines use single input/single output controllers to regulate fan speed and various pressure ratios. With the introduction of complex, variable cycle engines, high-performance applications, such as short takeoff and vertical landing engines and the development of new power systems for the high-speed civil transport, provide the impetus to investigate advanced control techniques to optimize the robustness and performance of these multivariable systems.^{1–3}

A variety of multivariable control techniques have been applied to aircraft turbofan engines. In most cases, the goal is to regulate engine variables such as fan speed and various pressure ratios using control inputs such as fuel flow, nozzle and duct area, and vane angle. These inner-loop controllers are typically gain-scheduled linear controllers, sometimes combined with an antiwindup scheme to defend against actuator saturation. Reference 4 provides an extensive reference list to previous work in this area. A more recent case study comparing various robust control techniques can be found in Ref. 5.



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The control of nonlinear phenomena such as surge and stall is generally performed by an outer-loop controller. This high-level controller strives to maintain desirable operating conditions (in terms of efficiency, stall margin, etc.) through specification of spool speeds and pressure ratios. In some sense, the high-level controller selects the operating point, and the low-level or inner-loop controller minimizes the tracking error between actual and desired values of spool speeds and pressure ratios. This paper focuses on the design of an inner-loop controller for an aircraft turbofan engine. It is assumed that the engine inner-loop controller can be designed independently from the outer-loop controller. This assumption is valid when there is approximately a factor of four separation between the inner-loop and the outer-loop control bandwidths.

The turbofan industry and NASA have taken an active research role in the application of multivariable control techniques to aircraft engines. General Electric Aircraft Engine has approached multivariable control using Edmunds model matching design technique.⁶ This method allows the designer to specify a second-order, decoupled response of the individual channels with a fixed structure controller. Because the control design method is performed only at specific frequency points, there is no guarantee that the closed-loop system will be stable, much less stable in the presence of modeling errors.⁷ Linear, point designs are performed at operating points, and the gains are scheduled either via a lookup table or curve fits⁸ to operate across the flight envelope. This scheduling approach also has no guarantee with regard to the stability and performance of the scheduled design.

To address stability and performance issues for multivariable engine control design, \mathcal{H}_∞ synthesis techniques have been applied.⁹ One approach involves the design of a low-order, robust \mathcal{H}_∞ controller that is scheduled as a function of power code.³ The controller is scheduled via a constant scaling matrix on the output of the controller. An optimization problem is formulated to find the optimal scheduling matrix. An antiwindup scheme is added to the design to address control saturation limits. As with the previous technique, there are no guarantees with regard to the stability and performance of the scheduled design.

This paper focuses on the design of gain-scheduled controllers using linear, parameter-varying (LPV) control techniques. LPV gain-scheduled controllers directly incorporate guaranteed stability and performance levels in the control design process in contrast to the two approaches to multivariable engine control just cited. LPV gain-scheduled controllers are obtained directly as part of the design process described in this paper, as opposed to conventional processes, where the gain schedules are developed after the fact to connect point designs.

The turbofan engine is modeled as an LPV system, and recent LPV synthesis results^{10,11} are applied to design a gain-scheduled, LPV controller that works well over a wide range of power codes. Seven linear, time-invariant (LTI) models are used in the control design, and it is assumed that the engine dynamics vary continuously in a linear manner between these seven points. This results in an LPV controller consisting of seven LTI controllers that are then gain scheduled via linear interpolation. A model matching approach is employed, such that the resulting closed loop resembles a decoupled set of second-order systems with specified rise times and overshoots. Specifically, we desire decoupled responses from reference inputs to fan speed, core engine pressure, and the overall engine pressure ratio. The performance of linear \mathcal{H}_∞ point designs (one at each power code) are compared with that of the LPV controller at fixed operating points. A nonlinear simulation is performed with the turbofan engine and the LPV controller varying as a function of power code. The LPV controller exhibits excellent tracking of reference commands as power code varies in time.

The engine and actuator models used in this paper correspond to the intelligent engine control (IEC) engine and can be found in Refs. 3 and 12. Reference 3 examines the ability of single \mathcal{H}_∞ point designs to cover a range of operating conditions at sea level. The models contain three states (two associated with the rotating compressor and fan and one lumped temperature); three inputs (fuel flow WF , exhaust nozzle area $A8$, and variable bypass duct area $A16$); and three outputs [corrected fan speed (PCN2R), core engine pres-

sure ratio (CEPR), and overall engine pressure ratio (LEPR)]. Also see Ref. 8 for more detail regarding the engine inputs and outputs.

The paper is organized as follows. In Sec. II we briefly review the LPV synthesis procedure. The system interconnection employed for control designs is described in Sec. III. Section IV presents the results of several linear point designs, and Sec. V compares these results with those of the final LPV controller. Results of a nonlinear simulation using the LPV controller are presented in Sec. VI. We conclude with a brief summary of the results.

II. LPV Gain Scheduling

We begin with a brief introduction to gain scheduling based on linear parameter-varying representations. For a compact subset $\mathcal{P} \subset \mathcal{R}^s$, the parameter variation set $\mathcal{F}_{\mathcal{P}}$ denotes the set of all piecewise continuous functions mapping \mathcal{R} (time) into \mathcal{P} with a finite number of discontinuities in any interval. A compact set $\mathcal{P} \subset \mathcal{R}^s$, along with continuous functions $A: \mathcal{R}^s \rightarrow \mathcal{R}^{n \times n}$, $B: \mathcal{R}^s \rightarrow \mathcal{R}^{n \times nd}$, $C: \mathcal{R}^s \rightarrow \mathcal{R}^{ne \times n}$, and $D: \mathcal{R}^s \rightarrow \mathcal{R}^{ne \times nd}$, represent an n th order LPV system, whose dynamics evolve as

$$\begin{bmatrix} \dot{\mathbf{x}}(t) \\ \mathbf{e}(t) \end{bmatrix} = \begin{bmatrix} A[\boldsymbol{\rho}(t)] & B[\boldsymbol{\rho}(t)] \\ C[\boldsymbol{\rho}(t)] & D[\boldsymbol{\rho}(t)] \end{bmatrix} \begin{bmatrix} \mathbf{x}(t) \\ \mathbf{d}(t) \end{bmatrix} \quad (1)$$

where $\boldsymbol{\rho} \in \mathcal{F}_{\mathcal{P}}$ (Ref. 13). The induced \mathcal{L}_2 norm of a quadratically stable LPV system $G_{\mathcal{F}_{\mathcal{P}}}$, with zero initial conditions, is defined as

$$\|G_{\mathcal{F}_{\mathcal{P}}}\| \doteq \sup_{\boldsymbol{\rho} \in \mathcal{F}_{\mathcal{P}}} \sup_{\|\mathbf{d}\|_2 \neq 0, \mathbf{d} \in L_2} \frac{\|\mathbf{e}\|_2}{\|\mathbf{d}\|_2} \quad (2)$$

This quantity is always finite. The quadratic LPV γ -performance problem is now stated. We assume that the controller has the form

$$\begin{bmatrix} \dot{\mathbf{x}}_K(t) \\ \mathbf{u}(t) \end{bmatrix} = \begin{bmatrix} A_K[\boldsymbol{\rho}(t)] & B_K[\boldsymbol{\rho}(t)] \\ C_K[\boldsymbol{\rho}(t)] & D_K[\boldsymbol{\rho}(t)] \end{bmatrix} \begin{bmatrix} \mathbf{x}_K(t) \\ \mathbf{y}(t) \end{bmatrix}$$

where $\boldsymbol{\rho} \in \mathcal{F}_{\mathcal{P}}$ and \mathbf{x}_K represents the m -dimensional controller state, and that the plant state-space representation is partitioned as

$$\begin{bmatrix} \dot{\mathbf{x}}(t) \\ \mathbf{e}(t) \\ \mathbf{y}(t) \end{bmatrix} = \begin{bmatrix} A & B_1 & B_2 \\ C_1 & D_{11} & D_{12} \\ C_2 & D_{21} & D_{22} \end{bmatrix} \begin{bmatrix} \mathbf{x}(t) \\ \mathbf{d}(t) \\ \mathbf{u}(t) \end{bmatrix} \quad (3)$$

where \mathbf{y} is the measurement, \mathbf{u} is the control input, \mathbf{d} is the exogenous disturbance, and \mathbf{e} is the error output. The dependence of A , B , C , and D on the parameter $\boldsymbol{\rho}$ has been suppressed due to space limitations.

Definition 1. Given a compact set $\mathcal{P} \subset \mathcal{R}^s$, a performance level $\gamma > 0$, and the open-loop LPV plant in Eq. (3), the quadratic LPV γ -performance problem is solvable if there exists an integer $m \geq 0$, a matrix $W \in \mathcal{R}^{(n+m) \times (m+n)}$, $W = W^T > 0$, and continuous bounded matrix functions $(A_c, B_c, C_c, D_c): \mathcal{R}^s \rightarrow (\mathcal{R}^{m \times m}, \mathcal{R}^{m \times ny}, \mathcal{R}^{nu \times m}, \mathcal{R}^{nu \times ny})$ such that

$$\begin{bmatrix} A_c^T W + W A_c^T & W B_c & \gamma^{-1} C_c^T \\ B_c^T W & -I_{nd} & \gamma^{-1} D_c^T \\ \gamma^{-1} C_c & \gamma^{-1} D_c & -I_{ne} \end{bmatrix} < 0 \quad (4)$$

for all $\boldsymbol{\rho} \in \mathcal{P}$, where the matrices A_c , B_c , C_c , and D_c are the closed-loop state-space data that depend on $\boldsymbol{\rho}$.

If there exists a controller such that Eq. (4) is satisfied, then the closed-loop system is quadratically stable and the induced \mathcal{L}_2 norm from \mathbf{d} to \mathbf{e} , as defined in Eq. (2), is less than γ . The main result is that the existence of a controller that solves the quadratic LPV γ -performance problem can be expressed as the feasibility of a set of affine matrix inequalities (AMIs), which can be solved numerically. For more details on LPV synthesis results the reader is referred to Refs. 11 and 14–16. The parameter $\boldsymbol{\rho}$ is assumed to be available in real time, and hence, it is possible to construct an LPV controller whose dynamics adjust according to variations in $\boldsymbol{\rho}$ and maintain stability and performance along all parameter trajectories.

This approach allows gain-scheduled controllers to be treated as a single entity, with the gain scheduling achieved via the parameter-dependent controller. This allows for a simple implementation of

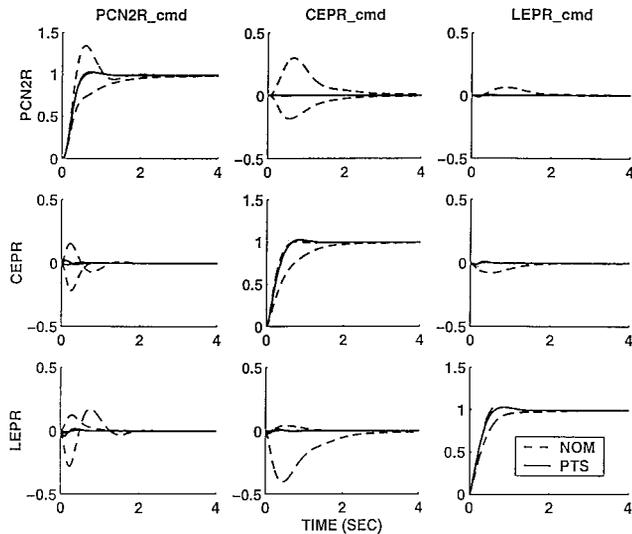


Fig. 2 Step responses of the turbofan engine at PC = 20, 35, and 50 using a single \mathcal{H}_∞ (PC = 35) controller (---) and \mathcal{H}_∞ point design controllers at each PC.

designs ranged between 1.5 and 2.1. As the interconnection used has 18 states, so do each of the seven controllers. In this study, no attempt is made to reduce the order of the controllers.

Two approaches were considered to evaluate performance of the control designs. One involves a measure of the \mathcal{H}_∞ norm from d to e , which we desire to be smaller than 1, though values of as large as 2–5 were considered acceptable. The second judgment was made in terms of our specified objective, through inspection of the nominal step response of the closed-loop system. Tracking error, decoupling, and magnitude of actuator positions and rates were all evaluated in terms of our original objectives.

Figure 2 shows the amount of coupling present in the seven LTI models when using a single \mathcal{H}_∞ controller designed at PC = 35 is used. (This operating point was chosen as the nominal to minimize the coupling over all PCs when using a single \mathcal{H}_∞ controller.) The nine plots in Fig. 2 correspond to the three command inputs, $PCN2R_{ref}$, $CEPR_{ref}$, and $LEPR_{ref}$, to the outputs of the engine model $PCN2R$, $CEPR$, and $LEPR$. The control design objective was for each channel to have completely decoupled unity tracking with a second-order response.

Note that the step response in $PCN2R$ varies dramatically as PC is varied using the controller designed for PC = 35. The off-diagonal terms (which we desire to be zero, based on the decoupled form of our model in the model matching approach) are on average of size 0.2. The largest coupling is seen in the step response from $CEPR_{ref}$ to $LEPR$, which has a peak of roughly 0.45 at PC = 20. Thus, we see that the closed-loop system is decoupled at the PC for which the controller was designed, but shows significant coupling at other PCs. The same is true of our desired tracking response, which is good near the nominal model, but exhibits overshoot (for PC = 20) and a slow response time (for PC > 40) at other power codes.

Consider a linear \mathcal{H}_∞ controller synthesized at each PC for the turbofan engine. The solid line responses in Fig. 2 demonstrate the ability of individual \mathcal{H}_∞ controllers (one designed for each PC) to achieve the desired result. Note the decrease in coupling, together with the desired step response in the diagonal elements. Here the coupling terms are at least a factor of 10 smaller than the single \mathcal{H}_∞ point design at PC = 35. This is typical of the other six operating point time responses. The actuator magnitudes never exceeded 3 for unit step commands (see the dashed lines in Fig. 3), and the actuator rates remained between ± 15 units/s of the scaled input signals. Notice that these numbers are larger than the limits we originally specified in our problem setup, and indicate values of $\gamma > 1$ in the \mathcal{H}_∞ synthesis.

Loop-at-a-time gain and phase margins were calculated, and all of the \mathcal{H}_∞ point designs achieve at least 14 dB of gain margin at a frequency of 13.8 rad/s and 64 deg of phase margin at 3.7 rad/s. The

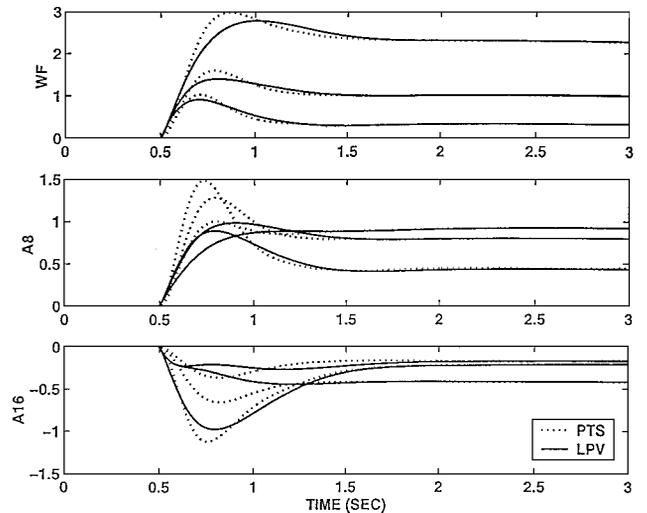


Fig. 3 Linear actuator responses for a unit step in commanded $PCN2R_{ref}$.

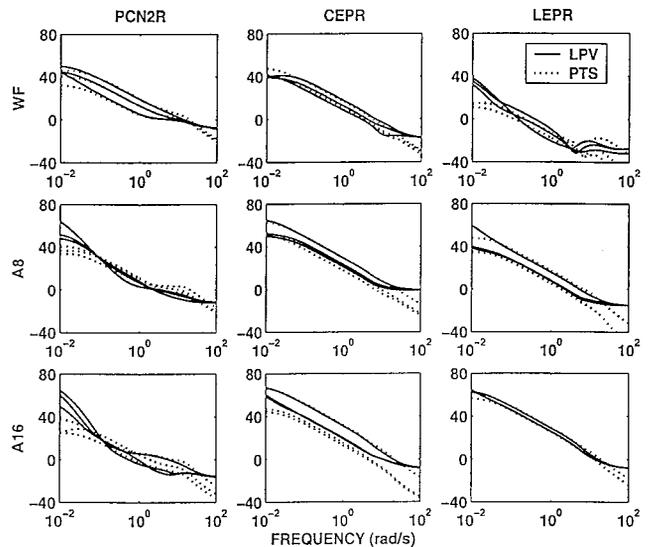


Fig. 4 Controller magnitude plots for PC = 20, 35, and 50; \cdots , \mathcal{H}_∞ designs and —, LPV point controllers.

dashed lines in Fig. 4 show magnitude plots of the \mathcal{H}_∞ point designs at PC = 20, 35, and 50. Note how the response of these controllers changes as a function of PC. Also of interest is a comparison between the \mathcal{H}_∞ and LPV designs; the differences, though not drastic, are apparent.

V. LPV Control Design

The \mathcal{H}_∞ controllers designed at each PC achieve the desired performance and robustness objectives on the corresponding turbofan model. The problem is that there is no systematic technique for scheduling these controllers as a function of PC. Moreover, there are no guarantees that these scheduled controllers would stabilize the engine for all PCs and achieve the performance objectives. LPV control design techniques, on the other hand, are formulated to synthesize a scheduled controller for all PCs that guarantees stability and performance throughout the engine operating regime.

The LPV controller in this work was synthesized using the interconnection in Fig. 1, together with the seven plant models. The same weighting functions used in the \mathcal{H}_∞ point designs are used in the LPV design, though the engine model varies as a function of PC. By using the same interconnection and weights, we obtain an LPV controller that meets the same performance and robustness objectives as our original \mathcal{H}_∞ point designs.

The LPV controller measures the errors in $PCN2R$, $CEPR$, and $LEPR$ responses and schedules on PC. (In practice one might

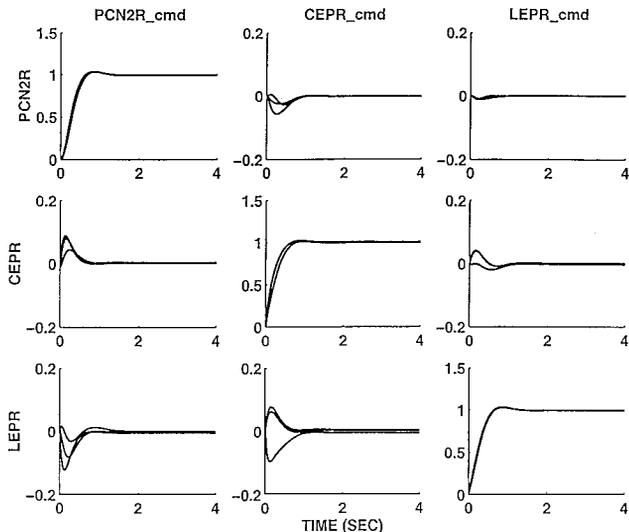


Fig. 5 Step responses for seven plant models using a single LPV controller.

schedule on PCN2R or a lagged version of PC, reflecting the fact that the engine dynamics do not change instantly with changes in PC. Because our models are parametrized by PC, however, we shall consider the controller to be parametrized by PC as well, independent of what is actually used to schedule the engine in practice.) The synthesis technique requires solving an linear matrix inequality (LMI) over the entire parameter space for which there are seven points. Recall from the \mathcal{H}_∞ point designs, the \mathcal{H}_∞ norm varied from 1.5 to 2.1 across PC. For the LPV control design, the induced \mathcal{L}_2 norm for all parameter trajectories was 2.45. This norm is only slightly larger than the maximum value associated with the seven point designs, which indicates that the performance and robustness of the gain-scheduled LPV design should be close to that of the linear \mathcal{H}_∞ point designs. As with the point designs, the LPV controller has 18 states. No attempt is made to reduce the order of the controller.

Figure 5 shows step response results using a single LPV controller. Note that decoupling is much better than with the single nominal controller, though not quite as good as that of individual point designs (Fig. 2). (The point designs represent the best we could hope to do for frozen parameter values.) In contrast, however, the performance of the LPV controller is guaranteed not only at the design points, but at intermediate values of PC as well. The LPV controller should perform as well in the case when PC is changing. Moreover, implementation of the gain-scheduled LPV controller requires only linear interpolation of the state-space data. The LPV design presented does not use any rate information in the synthesis of controllers. If bounds were available on how fast the PCs were allowed to vary, this information could also be included into the LPV synthesis to obtain a more aggressive controller. The present design is conservative in that it allows for (or defends against) infinitely fast variation in PC.

For the LPV point responses to unit step commands, the actuator magnitudes never exceeded 3 for unit step commands (see the solid lines in Fig. 3), and the actuator rates remained between ± 10 units/s of the scaled input signals. Here we are primarily concerned with maintaining similar actuator rates and bounds as we move from \mathcal{H}_∞ point designs to an LPV controller.

Loop-at-a-time gain and phase margins were calculated, and the LPV point controller achieve at least 28 dB of gain margin at a frequency of 27 rad/s and 65 deg of phase margin at 3.6 rad/s. In practice, it is often the case that the non-rate-bounded LPV controllers have increased robustness as compared with the corresponding \mathcal{H}_∞ point design. However, this increased robustness comes at the expense of the system performance, for example, decoupling in this case. A magnitude plot of the LPV point controllers at PC = 20, 35, and 50 are shown with solid lines in Fig. 4. Note how the response of LPV point controllers change as a function of PC and have similar magnitude characteristics to the corresponding \mathcal{H}_∞ point designs at the same power levels.

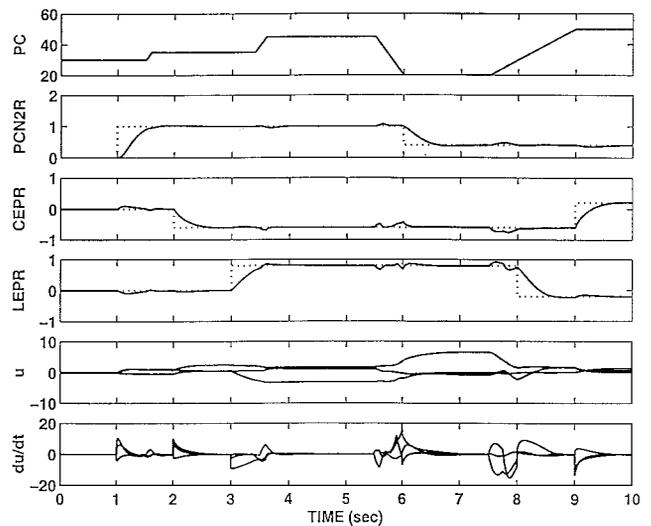


Fig. 6 Nonlinear simulation of turbofan with the LPV controller; \cdots , reference commands and — , closed-loop response.

VI. LPV Simulation

To further test and compare the LPV controller with \mathcal{H}_∞ designs, a simulation was performed in which reference command steps were applied to the system while the PC varies as a function of time. The top plot of Fig. 6 shows the PC trajectory, which covers the range of values from 20 to 50. The nonlinear simulation is performed with the PC varying as a function of time. The variation in PC and the reference command inputs used in this simulation are not necessarily representative of normal changes in operating conditions, but rather are intended to illustrate the ability of the LPV controller to track the reference inputs during large and abrupt changes in PC. The LPV controller is gain scheduled as a function of PC via linear interpolation. Figure 6 shows simulation results using the LPV controller. The LPV controller is designed specifically to be implemented via linear interpolation. The reference commands to PCN2R, CEPR, and LEPR are shown as dashed lines in the plots, and the closed-loop responses are the solid lines. The tracking performance of the LPV controller is very close to the desired response with only small deviations in tracking of the LEPR reference command. The maximum tracking error seen is 0.23 (recall all signals are normalized to unit magnitude). If we define the model matching error to be the difference between the desired model output and the actual closed-loop model output (with the LPV controller in place), the energy in the model matching error relative to that of the desired model output is 6.53.

It is also of interest to examine the actuator position and rate response for the LPV simulation. As in the case of the linear unit step responses, the actuator magnitude responses remain within the ± 5 unit limits, and the actuator rates remain below ± 15 units/s.

VII. Conclusions

Recent advances in robust control synthesis for LPV systems have been applied to a model of a turbofan engine. The control objective was to decouple the multi-input/multi-output system into three independent channels with minimal cross coupling, subject to actuator magnitude and rate limitations. \mathcal{H}_∞ point designs provided an initial starting point, giving an indication of the performance that might be expected of an LPV controller. After obtaining reasonable point designs, an LPV controller was synthesized and its performance evaluated.

In a parameter-varying simulation, it was shown that the LPV controller provides excellent tracking response and does not exceed actuator magnitude and rate constraints. Although synthesis of the LPV controller is computationally more intensive than synthesis of linear point designs (2 min to compute all seven \mathcal{H}_∞ point designs, 45 min to arrive at the LPV controller on a 300-MHz, Pentium II machine with 64-MB RAM), LPV synthesis techniques design a global controller for all values of the scheduled variable that guarantees

both stability and performance in the presence of infinitely fast time variations of the scheduled variable. Although presented here for a single scheduling variable, LPV methods can also be applied to the case of multiple scheduling variables.

Summarizing, the gain-scheduled LPV design approach described is well suited to the design of inner loops for turbofan engines, is computationally tractable, and provides performance guarantees under rapid changes in the scheduling variables.

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