

UNIVERSITY OF MINNESOTA
ST. ANTHONY FALLS LABORATORY
Engineering, Environmental and Geophysical Fluid Dynamics

Project Report Number: 566

**Third-Party Rating Curve Development and Debris Testing for
Thirsty Duck[®]
TD Series Buoyant Flow Control Device**

by

Craig A. Taylor & Jon Hilsendager



Prepared for
Thirsty Duck, Ltd

February 2013

Minneapolis, Minnesota

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Project General Information

Title:

Third-Party Rating Curve Development and Debris Testing for Thirsty Duck®: TD Series Buoyant Flow Control Device

Principal Investigator:

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Project Team:

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1. Introduction

The University of Minnesota, St. Anthony Falls Laboratory (SAFL) was contracted by Thirsty Duck, Ltd to conduct a testing program on a series of buoyant flow devices (BFDs). The focus of the study was to develop rating curves and analyze performance under extreme debris loading conditions for the TD series line of BFDs. The models tested include the TD248-48, TD246-48, and TD244-48. Performance under debris load was evaluated using a mixture of leaves, grass (hay), and aluminum cans. The discharge rate was monitored during the debris performance tests to determine if the debris impaired the function of the device.

Figure 1 contains a concept diagram of the TD system. Major device components include an orifice to control discharge, a float to suspend the orifice at a fixed distance below the water surface, a skimmer to prevent fouling, and an expanding conduit (“bellows”) to convey water from the orifice to the outlet pipe. The device is designed to connect to the outlet pipe with a standard 150# ANSI flange connection. The three devices tested differ in their orifice and bellows diameters; however, the bellows length for each was the same. Device specifications are provided in Table 1.

Figure 1 – TD Series Diagram provided by Thirsty Duck, Ltd.

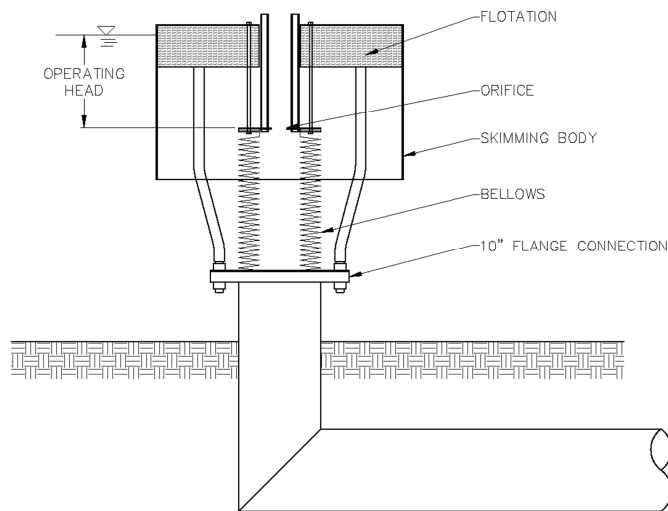


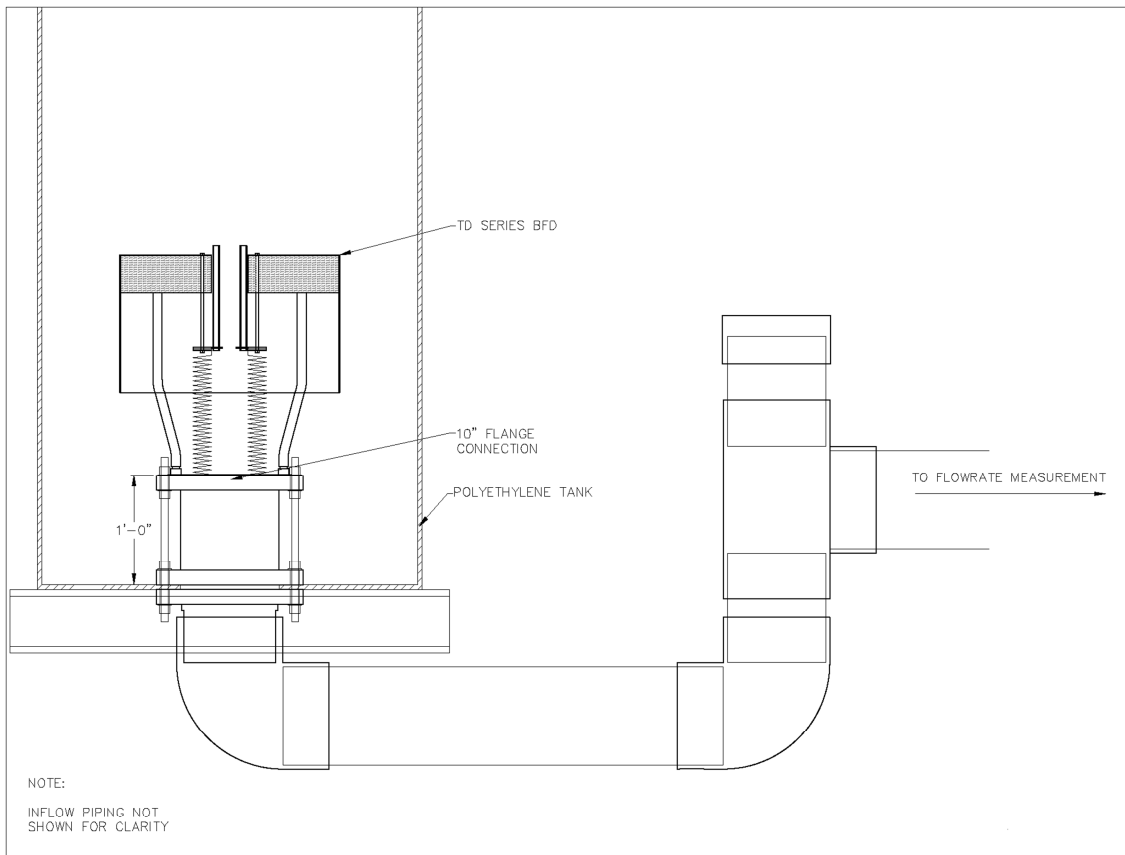
Table 1 – TD Series Specifications

Model Number	Orifice Diameter (in)	Operating Head (ft)	Nominal Bellows Inside Diameter (in)	Nominal Bellows Length (in)
TD248-48	5.34	0.79	8.0	48
TD246-48	3.34	0.69	6.0	48
TD244-48	2.25	0.62	4.0	48

2. Experimental Setup

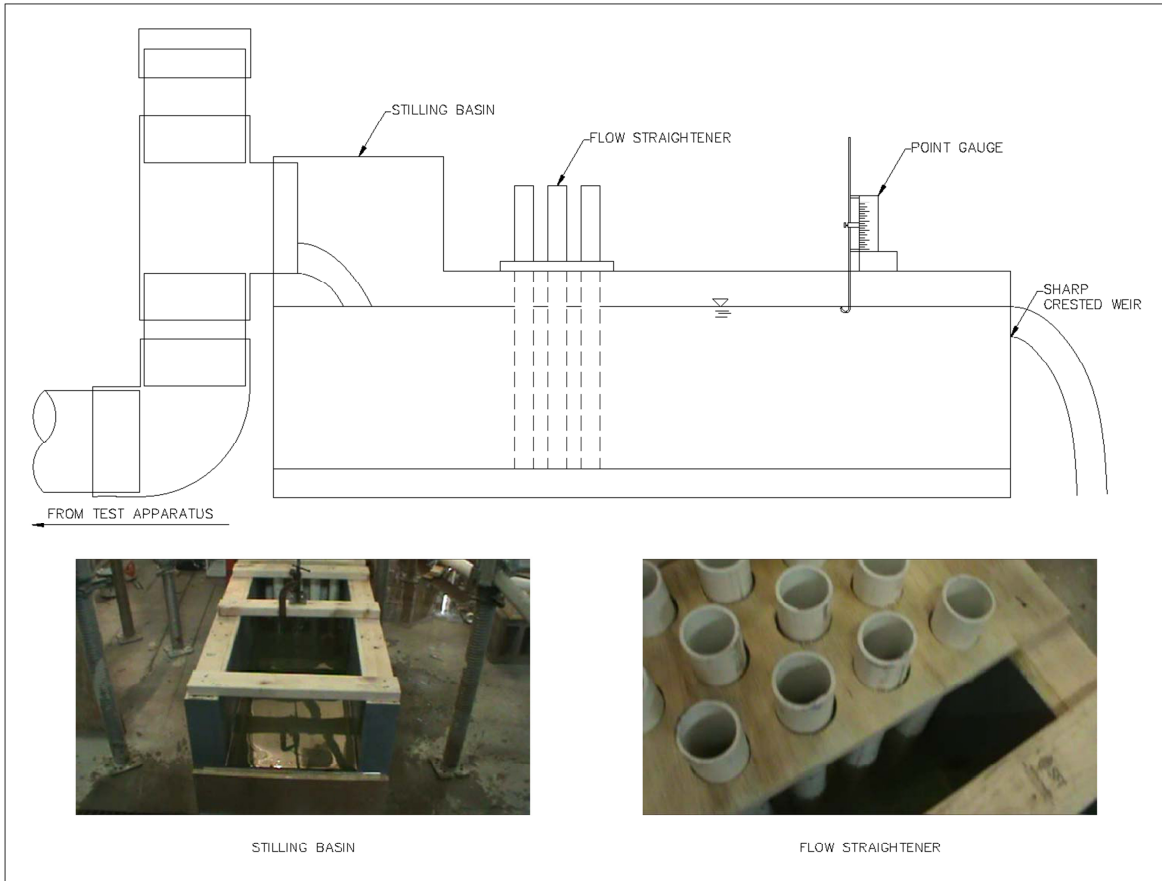
A test basin was installed in the basement level of SAFL and sized to operate full scale TD series devices. The basin was a 40-inch diameter by 7-foot tall polyethylene tank. The bottom of the tank was fitted with a 10-inch outlet flange and two, 2-inch inlet bulkhead fittings. The inlets were fed from water drawn from the Mississippi River, 50 feet above, and conveyed through the laboratory. Flow into the basin was controlled with a gate valve.

Figure 2 – Basin and outfall pipe diagram of the test apparatus



The outlet was plumbed with 10-inch PVC which discharged into a stilling basin equipped with a flow straightening device fabricated from a series of vertically oriented 2" PVC pipes arranged in an alternating fashion. The stilling basin discharged over a sharp crested weir, where discharge was measured. Figure 3 is a diagram of the test apparatus. The elevation of the water surface in the basin was measured directly from a scale affixed to the side of the basin. The discharge rate was measured via the weir at the outfall of the stilling basin. The height of the water over the weir was measured using a point gauge. For the purpose of determining the depth of submergence of the device, the relative position of the top of the device was measured using a portable laser range finder mounted above the basin.

Figure 3 – Stilling basin diagram of the test apparatus



3. Rating Curve Data

Stage-discharge rating curves for a free discharge condition were developed for each device via three test runs. The results of these runs are provided in Tables 2, 3, & 4. Figures 4, 5, & 6 contain plots of the collected rating curve data.

Table 2 – TD248-48 Free Discharge Rating Curve Data

TD248-48 Trial #1			TD248-48 Trial #2			TD248-48 Trial #3		
Water Height	Top of Device Height	Measured Discharge	Water Height	Top of Device Height	Measured Discharge	Water Height	Top of Device Height	Measured Discharge
(in)	(in)	(cfs)	(in)	(in)	(cfs)	(in)	(in)	(cfs)
35.38	46.25	0.04	34.75	46.25	0.00	34.00	45.50	0.00
36.25	46.25	0.15	35.50	46.25	0.10	35.75	45.50	0.21
38.63	46.25	0.39	36.25	46.53	0.24	38.00	45.50	0.35
43.50	46.56	0.57	37.25	46.21	0.31	39.50	45.50	0.43
53.50	55.90	0.64	39.50	46.21	0.48	44.00	47.35	0.56
59.50	61.88	0.59	43.00	46.60	0.60	48.75	51.44	0.58
64.00	65.70	0.64	45.25	48.57	0.64	57.75	59.91	0.61
69.50	69.79	0.65	46.75	49.44	0.64	62.50	64.32	0.65
72.50	73.30	0.69	47.50	50.70	0.64	64.25	65.97	0.68
74.50	75.23	0.70	48.75	51.80	0.64	66.00	67.51	0.68
77.00	77.39	0.70	49.75	52.79	0.64	67.00	68.41	0.68
78.50	78.69	0.70	52.00	55.07	0.64	67.25	68.45	0.69
79.50	79.64	0.70	53.00	55.86	0.64	69.75	71.13	0.73
79.75	79.91	0.71	57.25	60.11	0.65	73.25	74.08	0.72
			61.50	63.85	0.65	77.00	77.59	0.72
			65.25	67.19	0.65	79.50	79.40	0.72
			67.75	69.44	0.66			
			70.00	71.45	0.66			
			71.50	72.94	0.68			
			72.75	74.16	0.68			
			73.75	75.03	0.68			
			74.50	75.78	0.71			
			75.00	76.33	0.72			
			75.50	76.17	0.72			
			75.50	76.53	0.71			
			76.75	77.71	0.79			
			78.00	78.73	0.78			
			79.50	80.19	0.76			

Figure 4 – TD248-48 Free Discharge Rating Curve

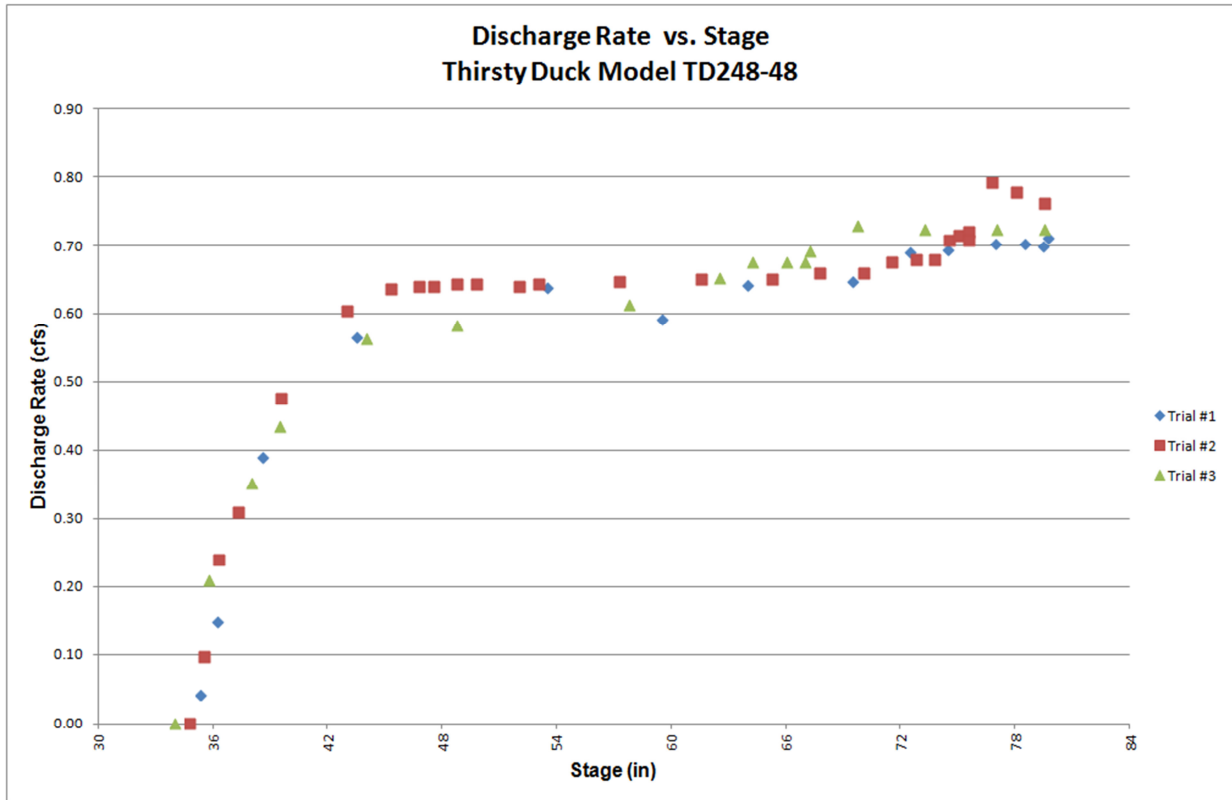


Table 5 – TD246-48 Free Discharge Rating Curve Data

TD246-48 Trial #1			TD246-48 Trial #2			TD246-48 Trial #3		
Water Height	Top of Device Height	Measured Discharge	Water Height	Top of Device Height	Measured Discharge	Water Height	Top of Device Height	Measured Discharge
(in)	(in)	(cfs)	(in)	(in)	(cfs)	(in)	(in)	(cfs)
40.25	46.21	0.17	36.00	46.25	0.08	37.00	46.21	0.11
47.50	51.49	0.23	36.38	46.21	0.09	38.75	46.17	0.14
54.50	58.10	0.22	38.00	46.21	0.11	42.50	46.37	0.21
59.50	62.90	0.22	40.00	46.17	0.17	44.00	47.31	0.21
64.25	67.51	0.22	43.50	46.45	0.21	44.75	48.14	0.21
69.00	71.64	0.22	49.00	52.71	0.22	47.75	51.05	0.21
74.50	77.23	0.23	52.50	56.05	0.22	49.75	53.06	0.22
80.53	83.10	0.24	55.50	59.08	0.22	52.25	55.50	0.22
85.50	87.71	0.24	59.00	62.47	0.22	58.75	61.76	0.23
91.00	92.27	0.24	61.75	65.15	0.22	62.75	65.66	0.23
95.50	97.27	0.24	64.75	68.02	0.23	66.50	69.01	0.23
			67.00	70.07	0.23	77.50	79.56	0.24
			68.75	71.88	0.23	82.50	84.01	0.24
			71.00	74.01	0.23	86.50	88.18	0.24
			73.00	75.70	0.23	92.50	93.45	0.25
			75.50	78.26	0.23	98.00	98.57	0.26
			77.75	80.15	0.23			
			79.50	82.00	0.24			
			82.50	84.87	0.24			
			84.25	86.53	0.24			
			86.00	88.14	0.24			
			87.50	89.32	0.24			
			89.00	90.82	0.24			
			90.50	92.08	0.24			
			91.50	93.34	0.25			

Figure 5 – TD246-48 Free Discharge Rating Curve

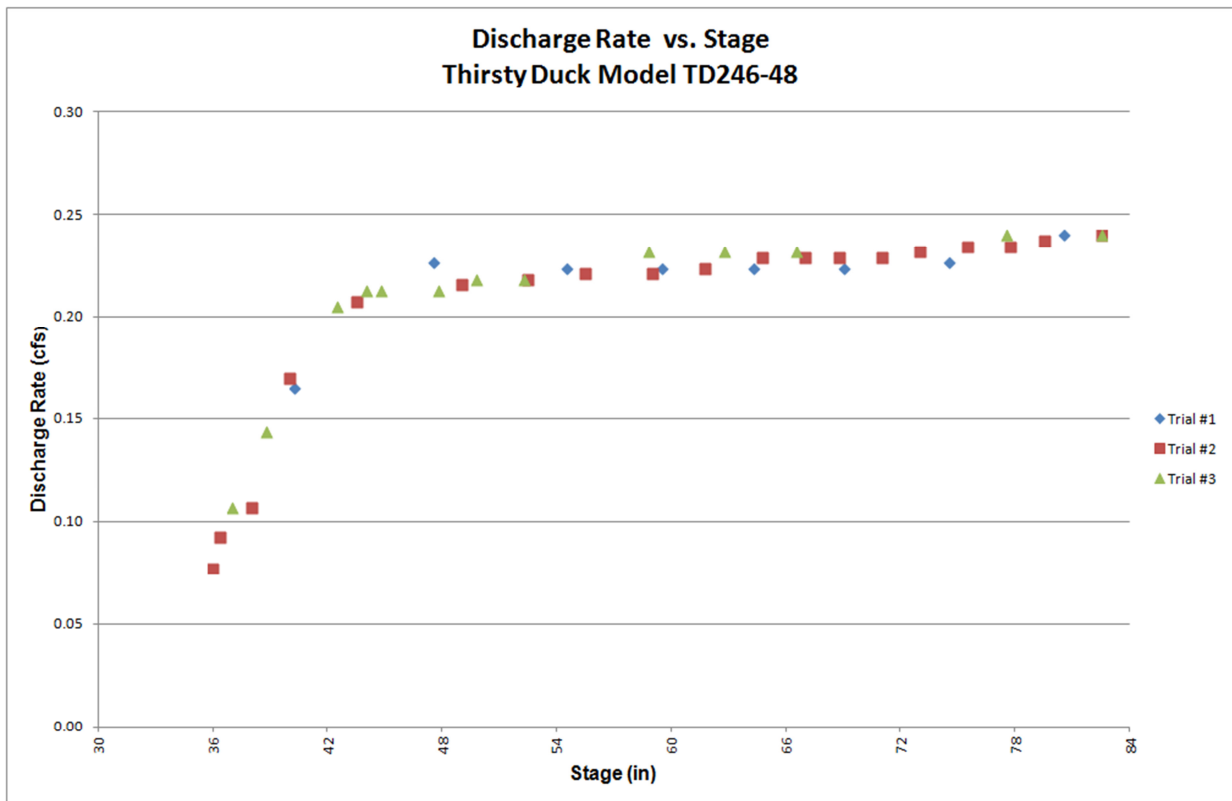
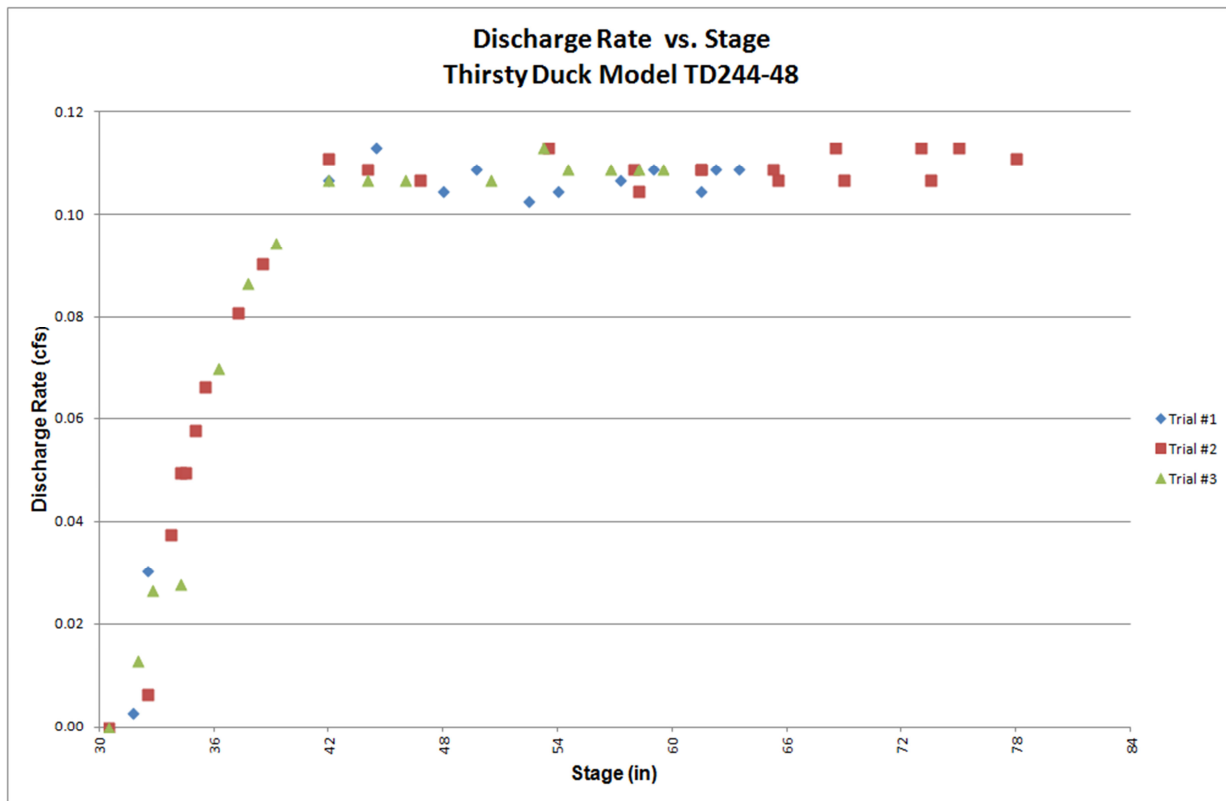


Table 4 – TD244-48 Free Discharge Rating Curve Data

TD244-48 Trial #1			TD244-48 Trial #2			TD244-48 Trial #3		
Water Height	Top of Device Height	Measured Discharge	Water Height	Top of Device Height	Measured Discharge	Water Height	Top of Device Height	Measured Discharge
(in)	(in)	(cfs)	(in)	(in)	(cfs)	(in)	(in)	(cfs)
30.50	42.00	0.00	30.50	42.00	0.00	30.50	42.00	0.00
31.75	42.00	0.00	32.50	42.00	0.01	32.00	42.00	0.01
32.50	42.00	0.03	33.75	42.00	0.04	32.75	42.00	0.03
42.00	42.71	0.11	34.25	42.00	0.05	34.25	42.00	0.03
44.50	45.07	0.11	34.50	42.00	0.05	36.25	42.00	0.07
48.00	48.73	0.10	35.00	42.00	0.06	37.75	42.00	0.09
49.75	50.11	0.11	35.50	42.00	0.07	39.25	42.00	0.09
52.50	53.06	0.10	37.25	42.00	0.08	42.00	42.94	0.11
54.00	54.17	0.10	38.50	42.00	0.09	44.00	44.87	0.11
57.25	57.67	0.11	42.00	42.55	0.11	46.00	46.57	0.11
59.00	59.28	0.11	44.00	45.07	0.11	50.50	51.29	0.11
61.50	62.20	0.10	46.75	47.75	0.11	53.25	53.97	0.11
62.25	62.00	0.11	53.50	54.20	0.11	54.50	55.15	0.11
63.50	64.44	0.11	58.00	58.97	0.11	56.75	57.43	0.11
65.50	65.58	0.11	58.25	58.85	0.10	58.25	59.09	0.11
69.00	69.68	0.11	61.50	62.24	0.11	59.50	60.03	0.11
70.50	70.46	0.11	61.50	62.35	0.11	62.25	62.79	0.11
74.50	74.20	0.11	65.25	65.54	0.11	62.75	63.65	0.11
77.00	76.45	0.11	65.50	66.72	0.11	65.50	65.90	0.11
80.50	79.99	0.12	68.50	68.97	0.11	67.75	68.54	0.11
			69.00	69.60	0.11	69.00	69.32	0.11
			73.00	72.87	0.11	72.50	73.89	0.11
			73.50	74.13	0.11	73.00	73.14	0.11
			75.00	74.76	0.11	76.00	75.94	0.11
			78.00	78.06	0.11	78.50	78.38	0.11

Figure 6 – TD244-48 Free Discharge Rating Curve



4. Rating Curve Models

Thirsty Duck, Ltd developed a spreadsheet model to predict the stage-discharge relationship for each of the TD series devices tested. There are two important considerations for their model. Firstly, due to the nature of the fabrication process for TD Series' orifice plate, the theoretical sharp-edged orifice coefficient (0.62) is not applicable. As such, the orifice coefficient needs to be calibrated from experimental data. The Thirsty Duck model uses a calibrated orifice coefficient of 0.55. Secondly, as the device rises and the bellows is extended, the downward force acting against the buoyant force produced by the float increases. The reduction in net buoyancy results in an increased rate of discharge as the head over the orifice increases with increasing depth of submergence of the float. The Thirsty Duck model adjusts the discharge rate produced by accounting for the decreasing net buoyancy of the float as the bellows is extended. Copies of the Thirsty Duck rating curve model for each device are included in Appendices A, B, and C. Figures 7, 8, and 9 are plots of the measured rating curve and model rating curve.

Figure 7 – TD248-48 measured and modeled stage-discharge curve

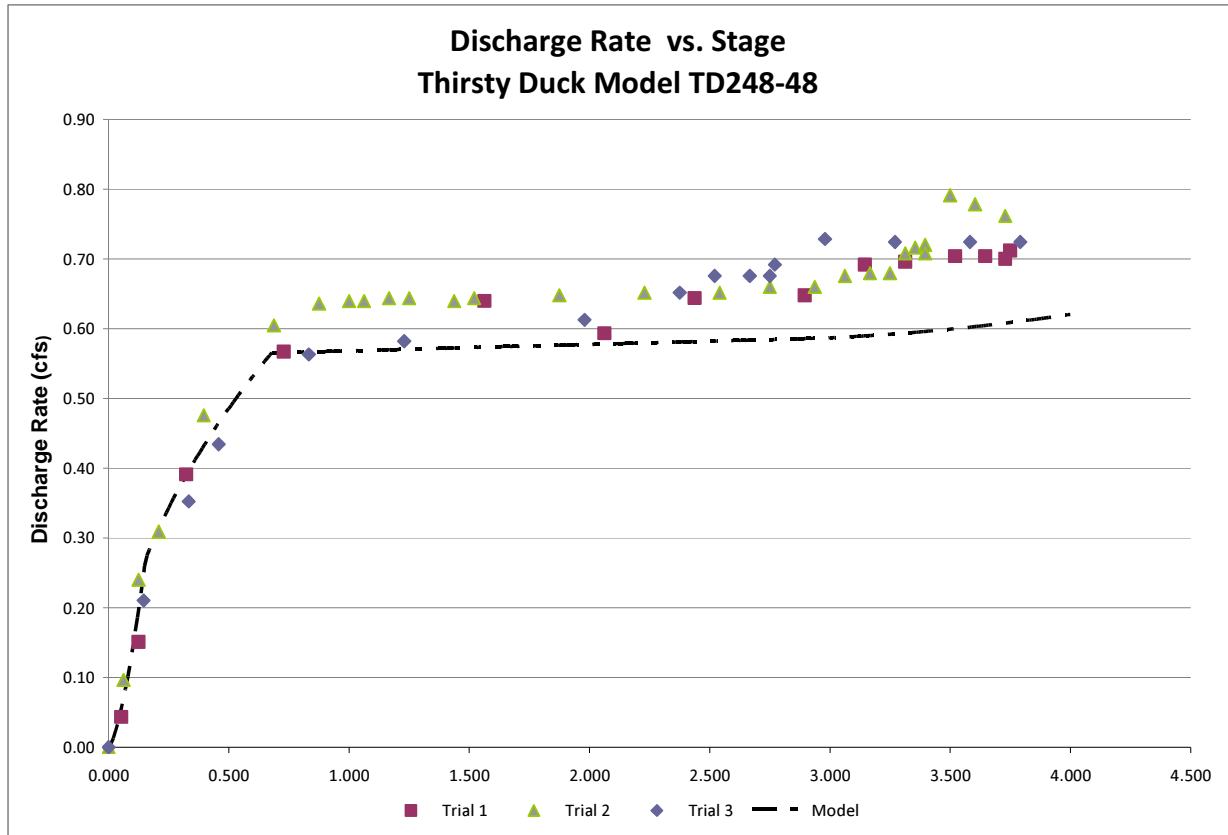


Figure 8 – TD246-48 measured and modeled stage-discharge curve

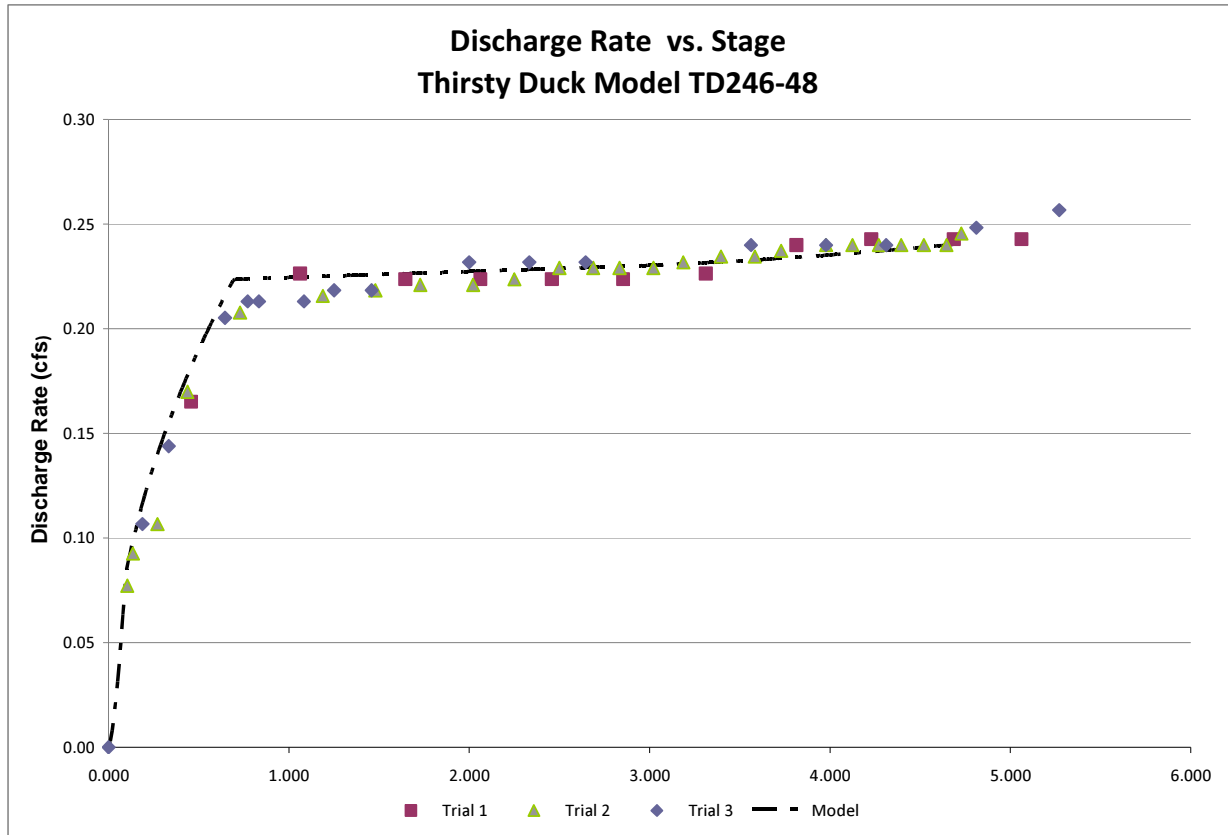
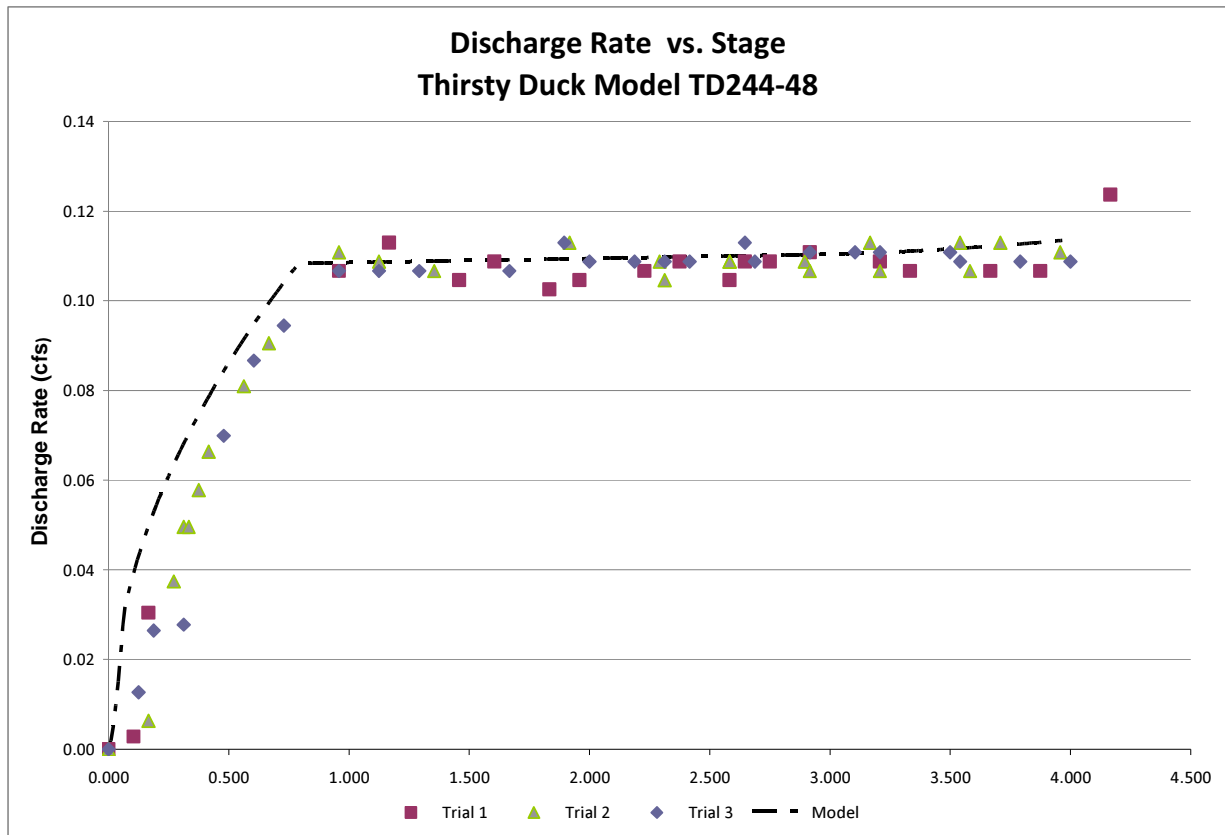


Figure 9 – TD244-48 measured and modeled stage-discharge curve



5. Debris Performance

Debris performance testing was performed for the full range of device operation. The debris tests were conducted with a mixture of dried leaves, hay, and aluminum cans. The mat of debris measured approximately 2.5 inches thick. Tests began with the basin fully drained which allowed some debris to bypass the skimmer as the basin filled. This condition simulates an extreme debris loading condition and is considered conservative. Video documentation of the debris testing experiments is provided in Appendix D.

None of the debris tests were able to foul the device or diminish the rating curve.

6. Summary

SAFL conducted third-party testing on three TD series buoyant flow devices manufactured by Thirsty Duck, Ltd. SAFL measured the stage-discharge relationship for each device and found that it could be accurately predicted using the spreadsheet model developed by Thirsty Duck, Ltd. Performance under extreme debris loading conditions was tested using a mixture of dried leaves, hay, and aluminum cans. The debris loads tested were unable to foul the devices or measurably modify the rating curve determined for each device.

Appendix A – TD248-48 Design Spreadsheet

St. Anthony Falls Testing (TD248-48)
THIRSTY DUCK TD SERIES
STAGE VS. DISCHARGE RELATIONSHIP CONSIDERING TAILWATER EFFECTS
TAILWATER ELEVATION 0 FT ASSUMED

ENTER VALUES IN YELLOW CELLS ONLY

Need Help?

[E-mail Thirsty Duck for Assistance](mailto:thirstyduck@stafalls.com)

www.Thirsty-Duck.com/technical-info

Call a Thirsty Duck Engineer
(727) 376-2400
Mon.-Fri. 8 am to 5 pm (EST)

DATUM:

ASSUMED

INNER AND OUTER ORIFICE SIZE:

	DIAMETER (inches)	DIAMETER (feet)	AREA (sq. inches)	AREA (sq. ft)
INNER ORIFICE DIAMETER	5.34	0.45	22.3961	0.1555
INNER ORIFICE PERIMETER	16.7761	1.40		
WEIR COEFFICIENT	3.2			
ORIFICE COEFFICIENT	0.55			
WEIR TO ORIFICE TRANSITION HEAD (Co x Ao)/(Cw x Lw)	1.84	0.153		

DESIGN ELEVATIONS (FT NGVD29):

TOP OF BANK	4.00	ft ASSUMED
MINIMUM DISCHARGE ELEVATION	0.00	ft ASSUMED
DESIGN PEAK STAGE	4.00	ft ASSUMED
DESIGN TAILWATER	0.00	ft ASSUMED
ATTACHMENT FLANGE ELEVATION	-0.92	ft ASSUMED

ORIFICE DATA:

C (INNER ORIFICE)	0.55	unitless
PROPOSED SUBMERGENCE (INNER ORIFICE)	0.00	ft
DESIGN OPERATING HEAD	0.68	ft
MAX FLOW RATE	0.565237	cfs

HOUSING BOX DATA (CASE C – Inflow through slot(s)):

SLOT LENGTH	10000.00	ft.
SLOT HEIGHT	10000.00	ft.
WEIR COEFFICIENT	3.20	unitless
ORIFICE COEFFICIENT	0.80	unitless
SLOT INVERT ELEVATION	0.00	ft ASSUMED
SLOT CENTROID ELEVATION	5000.00	ft ASSUMED
SLOT CROWN ELEVATION	10000.00	ft ASSUMED

BELLOWS DATA:

BELLOWS INSIDE DIAMETER	8.00	in
BELLOWS LENGTH	4.08	ft.
BELLOWS COLLAPSED HEIGHT	0.583333333	ft.
BODY WEIGHT	36	lbs
NET FLOTATION AREA	2.924790036	sq. ft.
NET BODY AREA	0.065108962	sq. ft.
THICKNESS OF FOAM	0.510416667	ft.
HEIGHT OF BODY	1.5	ft.
LINEAR FORCE COEFFICIENT	4.2	x
FIRST PARABOLIC FORCE COEFFICIENT	8.94	x ²
SECOND PARABOLIC FORCE COEFFICIENT	40.5	x
THIRD PARABOLIC FORCE COEFFICIENT	55.875	x ⁰

RATING CURVE COMPUTATION INCREMENT:

0.01 ft

Maximum Round Orifice Sizes:

Bellows ID	Max Orifice (in)	Flow (cfs) at 6" head	Flow (cfs) at 9" head	Flow (cfs) at 12" head
4" bellows	1.94"	0.0722	0.08845	0.102
6" bellows	3.34"	0.214062	0.26217	0.303
8" bellows	5.34"	0.547179	0.670155	0.773828

Maximum Equivalent Orifice Sizes:

Bellows ID	Max Orifice (in)	Flow (cfs) at 6" head	Flow (cfs) at 9" head	Flow (cfs) at 12" head
4" bellows	3.66"	0.26	0.315	0.364
6" bellows	5.65"	0.612	0.75	0.866
8" bellows	7.50"	1.078	1.322	1.526

Appendix B – TD246-48 Design Spreadsheet

St. Anthony Falls Testing (TD246-48)
THIRSTY DUCK TD SERIES
STAGE VS. DISCHARGE RELATIONSHIP CONSIDERING TAILWATER EFFECTS
TAILWATER ELEVATION 0 FT ASSUMED

ENTER VALUES IN YELLOW CELLS ONLY

Need Help?

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www.Thirsty-Duck.com/technical-info

Call a Thirsty Duck Engineer
(727) 376-2400
Mon.-Fri. 8 am to 5 pm (EST)

DATUM:

ASSUMED

INNER AND OUTER ORIFICE SIZE:

	DIAMETER (inches)	DIAMETER (feet)	AREA (sq. inches)	AREA (sq. ft)
INNER ORIFICE DIAMETER	3.34	0.28	8.7616	0.0608
INNER ORIFICE PERIMETER	10.4929	0.87		
WEIR COEFFICIENT	3.2			
ORIFICE COEFFICIENT	0.55			
WEIR TO ORIFICE TRANSITION HEAD (Co x Ao)/(Cw x Lw)	1.15	0.096		

DESIGN ELEVATIONS (FT NGVD29):

TOP OF BANK	4.00	ft ASSUMED
MINIMUM DISCHARGE ELEVATION	0.00	ft ASSUMED
DESIGN PEAK STAGE	4.00	ft ASSUMED
DESIGN TAILWATER	0.00	ft ASSUMED
ATTACHMENT FLANGE ELEVATION	-0.92	ft ASSUMED

ORIFICE DATA:

C (INNER ORIFICE)	0.55	unitless
PROPOSED SUBMERGENCE (INNER ORIFICE)	0.00	ft
DESIGN OPERATING HEAD	0.69	ft
MAX FLOW RATE	0.223559	cfs

HOUSING BOX DATA (CASE C – Inflow through slot(s)):

SLOT LENGTH	10000.00	ft.
SLOT HEIGHT	10000.00	ft.
WEIR COEFFICIENT	3.20	unitless
ORIFICE COEFFICIENT	0.80	unitless
SLOT INVERT ELEVATION	0.00	ft ASSUMED
SLOT CENTROID ELEVATION	5000.00	ft ASSUMED
SLOT CROWN ELEVATION	10000.00	ft ASSUMED

BELLOWS DATA:

BELLOWS INSIDE DIAMETER	6.00	in
BELLOWS LENGTH	4.00	ft.
BELLOWS COLLAPSED HEIGHT	0.5	ft.
BODY WEIGHT	36	lbs
NET FLOTATION AREA	2.924790036	sq. ft.
NET BODY AREA	0.065108962	sq. ft.
THICKNESS OF FOAM	0.510416667	ft.
HEIGHT OF BODY	1.5	ft.
LINEAR FORCE COEFFICIENT	3.3818	x
FIRST PARABOLIC FORCE COEFFICIENT	1.8	x ²
SECOND PARABOLIC FORCE COEFFICIENT	5.6182	x
THIRD PARABOLIC FORCE COEFFICIENT	11.25	x ⁰

RATING CURVE COMPUTATION INCREMENT:

0.01 ft

Maximum Round Orifice Sizes:

Bellows ID	Max Orifice (in)	Flow (cfs) at 6" head	Flow (cfs) at 9" head	Flow (cfs) at 12" head
4" bellows	1.94"	0.0722	0.08845	0.102
6" bellows	3.34"	0.214062	0.26217	0.303
8" bellows	5.34"	0.547179	0.670155	0.773828

Maximum Equivalent Orifice Sizes:

Bellows ID	Max Orifice (in)	Flow (cfs) at 6" head	Flow (cfs) at 9" head	Flow (cfs) at 12" head
4" bellows	3.66"	0.26	0.315	0.364
6" bellows	5.65"	0.612	0.75	0.866
8" bellows	7.50"	1.078	1.322	1.526

Appendix C – TD244-48 Design Spreadsheet

St. Anthony Falls Testing (TD244-48)
THIRSTY DUCK TD SERIES
STAGE VS. DISCHARGE RELATIONSHIP CONSIDERING TAILWATER EFFECTS
TAILWATER ELEVATION 0 FT ASSUMED

ENTER VALUES IN YELLOW CELLS ONLY

Need Help?

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www.Thirsty-Duck.com/technical-info

Call a Thirsty Duck Engineer
(727) 376-2400
Mon.-Fri. 8 am to 5 pm (EST)

DATUM: ASSUMED

INNER AND OUTER ORIFICE SIZE:

	DIAMETER (inches)	DIAMETER (feet)	AREA (sq. inches)	AREA (sq. ft)
INNER ORIFICE DIAMETER	2.25	0.19	3.9761	0.0276
INNER ORIFICE PERIMETER	7.0686	0.59		
WEIR COEFFICIENT	3.2			
ORIFICE COEFFICIENT	0.55			
WEIR TO ORIFICE TRANSITION HEAD (Co x Ao)/(Cw x Lw)	0.78	0.065		

DESIGN ELEVATIONS (FT NGVD29):

TOP OF BANK	4.00	ft ASSUMED
MINIMUM DISCHARGE ELEVATION	0.00	ft ASSUMED
DESIGN PEAK STAGE	4.00	ft ASSUMED
DESIGN TAILWATER	0.00	ft ASSUMED
ATTACHMENT FLANGE ELEVATION	-0.92	ft ASSUMED

ORIFICE DATA:

C (INNER ORIFICE)	0.55	unitless
PROPOSED SUBMERGENCE (INNER ORIFICE)	0.00	ft
DESIGN OPERATING HEAD	0.79	ft
MAX FLOW RATE	0.108321	cfs

HOUSING BOX DATA (CASE C – Inflow through slot(s)):

SLOT LENGTH	10000.00	ft.
SLOT HEIGHT	10000.00	ft.
WEIR COEFFICIENT	3.20	unitless
ORIFICE COEFFICIENT	0.80	unitless
SLOT INVERT ELEVATION	0.00	ft ASSUMED
SLOT CENTROID ELEVATION	5000.00	ft ASSUMED
SLOT CROWN ELEVATION	10000.00	ft ASSUMED

BELLOWS DATA:

BELLOWS INSIDE DIAMETER	6.00	in
BELLOWS LENGTH	4.00	ft.
BELLOWS COLLAPSED HEIGHT	0.5	ft.
BODY WEIGHT	36	lbs
NET FLOTATION AREA	2.924790036	sq. ft.
NET BODY AREA	0.065108962	sq. ft.
THICKNESS OF FOAM	0.510416667	ft.
HEIGHT OF BODY	1.5	ft.
LINEAR FORCE COEFFICIENT	2.5581	x
FIRST PARABOLIC FORCE COEFFICIENT	5.18	x ²
SECOND PARABOLIC FORCE COEFFICIENT	23.3419	x
THIRD PARABOLIC FORCE COEFFICIENT	32.375	x ⁰

RATING CURVE COMPUTATION INCREMENT: 0.01 ft

Maximum Round Orifice Sizes:

Bellovs ID	Max Orifice (in)	Flow (cfs) at 6" head	Flow (cfs) at 9" head	Flow (cfs) at 12" head
4" bellows	1.94"	0.0722	0.08845	0.102
6" bellows	3.34"	0.214062	0.26217	0.303
8" bellows	5.34"	0.547179	0.670155	0.773828

Maximum Equivalent Orifice Sizes:

Bellovs ID	Max Orifice (in)	Flow (cfs) at 6" head	Flow (cfs) at 9" head	Flow (cfs) at 12" head
4" bellows	3.66"	0.26	0.315	0.364
6" bellows	5.65"	0.612	0.75	0.866
8" bellows	7.50"	1.078	1.322	1.526

Appendix D – Debris Performance Video